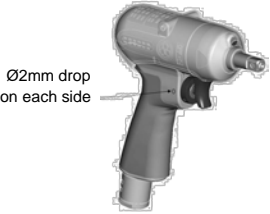
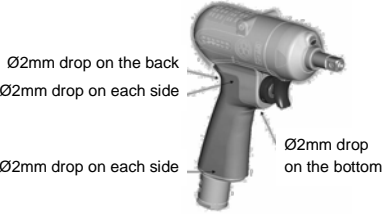
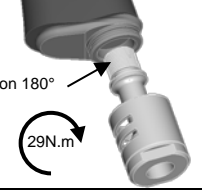
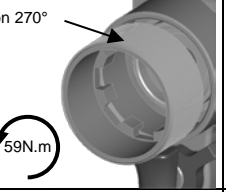
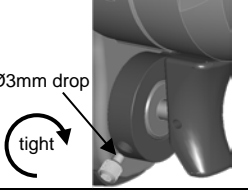
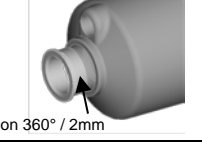
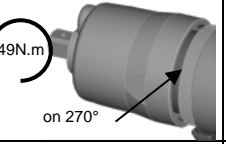
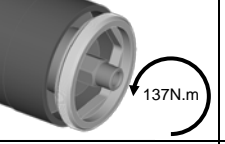
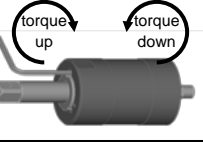
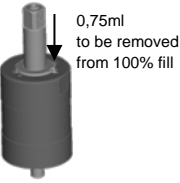
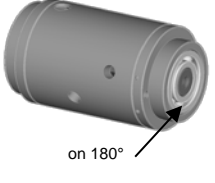


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Mounting

Reverse valve pin		Handle grip	
 <p>Ø2mm drop on each side</p>		 <p>Ø2mm drop on the back Ø2mm drop on each side Ø2mm drop on the bottom</p>	
Konishi, Quick5		Toagosei, Gel10	
Inlet threads	Motor nut threads	Trigger / Setting screw threads	
 <p>on 180° 29N.m</p>	 <p>on 270° 59N.m</p>	 <p>Ø3mm drop tight</p>	
ThreeBond 1401	ThreeBond 1401	ThreeBond 1110B	
Front case bushing	Front case threads	Pulse unit nut	Adjusting screw
 <p>on 360° / 2mm 49N.m</p>	 <p>on 270° 137N.m</p>	 <p>torque up torque down</p>	 <p>torque up torque down</p>
ThreeBond 1103B	ThreeBond 1401		

Lubrication

Pulse unit	Motor rear bearing
 <p>0,75ml to be removed from 100% fill</p>	 <p>on 180°</p>
Nippon Oil Corp., Super Hyrando (SE32)	Idemitsu Kosan, Daphne Eponex (NO2)



right tightening
clockwise tightening



left tightening
counterclockwise tightening

Desoutter 	Industrial	Part no	6159949633
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PTF060-T6100-I10S



Specifications

Bolt size	Square drive size		Mass (without socket)		Overall length (without socket)		Air inlet thread	Air hose size	
mm	mm	in	kg	lb	mm	in	in	mm	in
M8-M10	9,5	3/8	1,0	2,2	155,0	6 1/8	PT 1/4	9,5	3/8

Recommended torque range						Rotational frequency	Air consumption (at load)	
N.m		kgf.m		ft.lb		rpm	l/min	cfm
34	60	3,4	6,1	25,0	44,2	6100	600	21,1

Safety manual	2050502163
Instructions manual	6159949610
EC declaration of conformity	6159949620

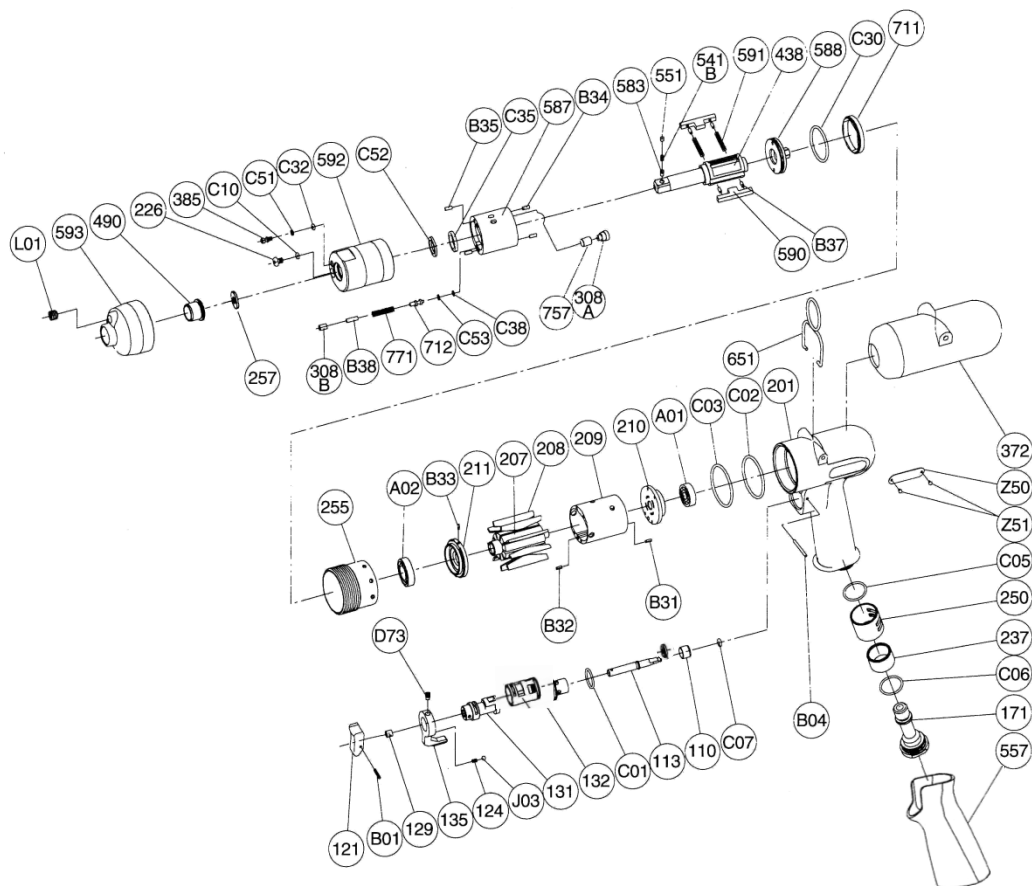
Maintenance operations

Every 3 months / 100,000 cycles*
Every 6 months / 200,000 cycles*
Every 12 months / 400,000cycles*
*which ever comes first

Refill and adjust oil in pulse unit
Replace parts of service kits
Check wearing parts and replace if necessary

PTF060-T6100-I10S

Exploded view



Parts list

Ref No.	Ordering No.	Qty	Description
1			FRONT CASE KIT
L01		1	PLUG
593	5412058655	1	FRONT CASE
490		1	SPINDLE BUSHING
S.1	5412060484		FRONT CASE SERVICE KIT
INCL. L01, 490, 257			
2			PULSE UNIT KIT
2.1			OIL CYLINDER KIT
257		1	WASHER
226	5412058454	1	OIL PLUG
C10		1	O RING (HNBR80)
592	5412058654	1	CYLINDER CASE
385		1	ADJUSTING SCREW
C51		2	BACK UP RING
C32		1	O RING (HNBR80)
C52		1	BACK UP RING
C35		1	X RING (HNBR80)
308B		1	SPACER
B38		1	NEEDLE ROLLER
771	5412058517	1	SPRING
712		1	DAMPER
C53		1	BACK UP RING
C38		1	O RING (HNBR80)
B35		2	NEEDLE ROLLER
587	5412058652	1	OIL CYLINDER
B34		2	NEEDLE ROLLER
757		1	NEEDLE
308A		1	SPACER
438	5412058650	1	SPINDLE
591		2	BLADE SPRING
590	5412058506	2	SPINDLE BLADE
B37		4	SPRING PIN
588	5412058653	1	OIL CYLINDER UPPER PLATE
C30		1	O RING (HNBR80)
711		1	CYLINDER COVER
2.2	5412060489		SOCKET RETAINER KIT
551		1	PLUG
541B		1	BUTTON RETAINER SPRING (F)
583		1	RETAINER BUTTON (F)
S.2	5412060492		PULSE UNIT SERVICE KIT
INCL. C10, C51, C32, C52, C35, 308B, C53, C38, B35, B34, 591, C30			
3			MOTOR KIT
207	5412058490	1	ROTOR
208	5412058491	9	ROTOR BLADE
209	5412058645	1	CYLINDER
B31		1	SPRING PIN
B32		1	SPRING PIN
C02		1	O RING
C03		1	O RING
3.1	5412060503		LOWER PLATE KIT
A02		1	BALL BEARING
211		1	CYLINDER LOWER PLATE
B33		1	SPRING PIN
3.2	5412060508		UPPER PLATE KIT
210		1	CYLINDER UPPER PLATE
A01		1	BALL BEARING
S.3	5412060513		MOTOR SERVICE KIT
INCL. C02, C03, A02, A01			
4			HOUSING KIT
4.1	5412060525		HANDLE KIT
201		1	HOUSING
557		1	PROTECTOR
Z50		1	NAME PLATE
Z51		2	SCREW RIVET
4.2	5412060537		THROTTLE KIT
121		1	THROTTLE VALVE LEVER
B01		1	SPRING PIN
129		1	THROTTLE VALVE ROD BUSHING
135	5412057223	1	REVERSE VALVE LEVER
D73		1	SET SCREW
124		1	KNOCK SPRING
J03		1	BALL
131		1	REVERSE VALVE
132		1	REVERSE VALVE BUSHING
C01		1	O RING
113		1	THROTTLE VALVE ROD
110		1	THROTTLE VALVE
C07		1	O RING
B04		1	GROOVED PIN
4.3	5412060540		INLET KIT
171	5412058445	1	INLET JOINT
C06		1	O RING
237		1	MUFFLER PAD
250	5412057876	1	EXHAUST COVER
C05		1	O RING
S.4	5412060545		HOUSING SERVICE KIT
INCL. 124, J03, C01, 110, C07, C06, 237, C05			
			OTHER PARTS
372	5412060458	1	PLASTIC COVER
651	5412058474	1	HANGER (HORIZONTAL)
255	5412058646	1	MOTOR FASTENING NUT
	5412060286	1	WARNING LABEL
			STANDARD ACCESSORIES
	5412054452	1	AIR NIPPLE
		1	HEX PIN WRENCH
		1	HEX PIN WRENCH

Parts or kits without ordering number are not sold separately